



REPRIS

2024
MÉLANGE
BLANC
RHÔNE BLEND
MOON MOUNTAIN
VINEYARD



WINE NOTES

While the grape varieties that comprise the Mélange Blanc hail from the storied vineyards of the Rhône Valley, this blend charts its own distinctive path. Each vintage is thoughtfully composed to reveal the most expressive harmony among Moon Mountain Vineyard's white Rhône varieties — a combination rarely unified in traditional French winemaking. The 2024 vintage places Viognier at the forefront, its perfumed aromatics and lush texture setting an alluring tone, beautifully supported by the complementary weight and depth of Marsanne and Roussanne. Grenache Blanc weaves through the blend with mineral-driven tension and vivacity, adding dimension and lift. For those drawn to wines that honor timeless grape varieties while embracing a spirit of exploration, this modern vision delivers captivating complexity in its youth and the promise of elegant evolution in the years ahead.

WINEMAKING

Blend	38% Viognier, 25% Marsanne, 21% Roussanne, 16% Grenache Blanc
Farming	100% organic, CCOF certified
Aging	7 months in neutral French oak & concrete
Cellaring	5 – 7 years
pH	3.58
TA	5.9 g/l
Alcohol	13.1%
Production	469 cases